

METAL WELD INDIA

Manufacturers Of: ARC Welding Machine, Oil Cooled, Air Cooled, Spot Welding, Butt Welding, Seam Welding, Projection Welding Machines

Spl.In: Special Purpose Jig & Fixture

13344, LINK ROAD, DHOLEWAL, LUDHIANA

THREE ROLL HYDRULIC THREAD ROLLING MACHIE



TECHNICAL SPECIFICATION

THREE ROLL TYPE		MWI/3R-75	
Work Range	Outside Diameter	25 -75 Mm	1" - 3"
	Thread Length In Feed	75 Mm	3"
	Thread Length	Indefinite	Indefinite
	Through Feed		
	Max. Thread Pitch	0.8 – 6 Mm	32 – 4 TPI
Roll Dies	Max In Side Dia	160	
	Max Out Side Dia	54	
	Max. Width	80	
Motor 3 Phase AC	For Roll Spindle	10 H.P.	
	For Hydraulic System	5 H.P.	
Coolant Pump	0.1 H.P.		

TECHNICAL SPECIFICATION

TWO ROLL TYPE	MWI -80
Max. Pitch Can Be Rolled (In Mm)	5
Max. Dia Can Be Rolled In Feed (In Mm)	80
Max. Dia Can Be Through Feed (In Mm)	40
Max. Rolling Length In Feed (In Mm)	150
Max. Rolling Length Through Feed	Indefinite
Max. Outer Dia Thread Rolls (In Mm)	180
Spindle Dia (Bore Dia) (In Mm)	69.85
Max. Width Thread Rolls (In Mm)	150
Max. Rolling Force	24 Tons
Power For Roll Spindles	10 H.P. 1440 RPM
Power For Hydraulic Pump	5H.P./7.5H.P 960/1440 RPM
Power For Coolant Pump	0.1 H.P. 3000 RPM

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